

HC EVAP EVAPORATIVE STAMPING OIL

Maxim manufactures lite evaporating oils that incorporate friction modifiers and EP additives carried in a blend of high flash solvents for light duty stamping and forming of aluminum, copper and lite steels. Most require no cleaning after the process; many dry to a paintable surface. These have found applications in the automotive, air conditioning, and other sheet metal forming and stamping operations.

HC EVAP is a low viscosity solvanted oil for use as a lubricant in light stamping and drawing of light-gauge sheet metals. HC EVAP is a non-staining product that evaporates leaving little to no residue. It is a good choice as a lubricant in the manufacturing of sheetmetal parts which are to be painted or coated without first being cleaned.

HC EVAP is intended for use as received, by flooding, rolling, or dipping. The light, sovented oil spreads over metal surfaces to provide a uniform lubricating film.

HC EVAP is non-gumming so machinery remains clean and free of sticky residues.

TYPICAL CHARACTERISTICS

Specific Gravity, 60F	0.750
Weight, lb/gal. 60F	6.25
Flash Point, TCC, F (min)	110
Volatiles, % (min)	100
Boiling Point, F	360-400
Color, ASTM (max)	0.5

CAUTION: CLASS II COMBUSTIBLE LIQUIDS

HMIS	
Health	1
Flammability	2
Reactivity	0
Personal Protection	X

HC EVAP is a solvanted, petroleum hydrocarbon intended to evaporate from metal surfaces. Use in well ventilated area. Control vapor/mists well below exposure limits. Read and understand Safety Data Sheet / GHS before use.

HC EVAP is available in 55 gallon steel drums, totes and bulk quantities.

For additional information, product samples, etc., please contact;
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